

ABSTRACT OF THE DISCLOSURE

By attaching a socket to an end of one pipe to be connected, attaching a plug to an end of other pipe and inserting the plug into the socket, the both members are
5 constituted to fit to connect. An inner periphery of the socket is provided with a seal ring 50 for sealing an interval between the inner periphery of the socket and an outer periphery of the plug in airtight and a hold ring 49 for restricting movement of the seal ring 50 in
10 an axial direction. The hold ring 49 includes a groove 81 in a ring-like shape for constituting a burr storing space at an outer periphery thereof and is welded to the inner periphery of the socket by ultrasonic welding.